



## FACULTY OF APPLIED SCIENCES

### DEPARTMENT OF APPLIED CHEMISTRY

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**TITLE:**

**An investigation into the effect of introducing carbon dioxide to a Vinasse bio-digester on the rate of biogas production.**

**By**

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“A research project undertaken in partial fulfilment of the requirements for the Bachelor of Science (Bsc) Honours Degree in Applied Chemistry.”

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## ABSTRACT

Vinasse is a by-product of the ethanol production coming from sugar cane and is produced as waste-water at the bottom of the stripper column in hydrous ethanol distillation. It is characterized by high concentrations of organic nutrients and inorganic salts. Vinasse treatment using anaerobic digestion produces biogas. The student found no evidence of previous research where the effect of the  $\text{Na}_2\text{CO}_3/\text{HCO}_3^-$  buffer system on the rate of biogas production was investigated. This is important as it can reduce the biodigester residence time by introducing  $\text{CO}_2$  which is a reactant in methanogenesis. The purpose of this study was to determine the effect of introducing  $\text{CO}_2$  into a vinasse biodigester on the rate of biogas production by using  $\text{Na}_2\text{CO}_3$  in pH-control. Experiments were conducted in laboratory-scale anaerobic digesters which had a capacity of 1 litre. The biodigesters were operated in a batch system at room temperature for a period of 3 days. Rumen fluid was used as the source of methanogens. The results showed that a maximum biogas yield of 0.66 kg and 0.49 kg was produced from the experiment using  $\text{Na}_2\text{CO}_3$  pH-control and  $\text{NaOH}$  pH-control, respectively. A maximum volume of  $0.26 \text{ m}^3$  (0.66 kg) of biogas was obtained from 1 litre of Vinasse. The percentage composition of the biogas that was produced from the experiments was found to be (84 – 97 %)  $\text{CH}_4$  and (2 – 22 %)  $\text{CO}_2$ . It was also determined, using Potentiometric titrations on Scrubber  $\text{NaOH}$ , that the use of  $\text{NaOH}$  in bio-digester scrubbers is an effective way of purifying biogas from  $\text{CO}_2$  and other impurities. The conclusion can be drawn that the use of  $\text{Na}_2\text{CO}_3$  in pH-control results in higher biogas production rates and greater yields as compared to  $\text{NaOH}$  pH-control.