



# **NATIONAL UNIVERSITY OF SCIENCE AND TECHNOLOGY**

**FACULTY OF INDUSTRIAL TECHNOLOGY**

**DEPARTMENT OF INDUSTRIAL AND MANUFACTURING ENGINEERING**

**BACHELOR OF ENGINEERING (HONS) DEGREE INDUSTRIAL AND MANUFACTURING ENGINEERING**

**Production Planning and Control**

**TIE 5102**

**First Semester Main Examination Paper**

**December 2014**

This examination paper consists of 3 pages

**Time Allowed:** 3 hours

**Total Marks:** 100

**Special Requirements:**

**Examiner's Name:** Eng. William M. Goriwondo

## **INSTRUCTIONS**

1. Answer any five (5) Questions.
2. Each question carries 20 marks
3. Use of calculators is permissible

## **MARK ALLOCATION**

<b>QUESTION</b>	<b>MARKS</b>
1.	20
2.	20
3.	20
4.	20
5.	20
6.	20
7.	20
<b>TOTAL (Choose any 5 questions)</b>	<b>100</b>

---

**Copyright: National University of Science and Technology, 2014**

### Question 1

- a) Select two service and two manufacturing businesses of your own choice and discuss their similarities and differences. [10]
- b) In what ways can Operations Management assist in reducing adverse environmental effects associated with productive systems? [4]
- c) Define each of the three (3) classifications of Production with examples. (ie) Primary, Secondary and Tertiary. [6]

### Question 2

- a) Production Planning and Control utilizes the three main principles of Investigation, Co-ordination and Evaluation. Discuss how these principles are applied in a manufacturing organisation. [8]
- b) Describe the role of a Management Process and a Production Process in an Operations System. [12]

### Question 3

- a) Discuss the roles of the basic functional areas within an organisation and their relationship to top management. [10]
- b) What are the specific functions of the Operations Management role in an organisation? [10]

### Question 4

The Master Production Schedule for a toy is shown in Table Qu. 4.

Table Qu. 4 : Master Production Schedule for a Toy.

Week	1	2	3	4	5	6	7	8
Demand		40		70	20	50		60

The toy is assembled from parts and components as shown in the Bill Of Materials (BOM) in Fig.

Qu. 4 b

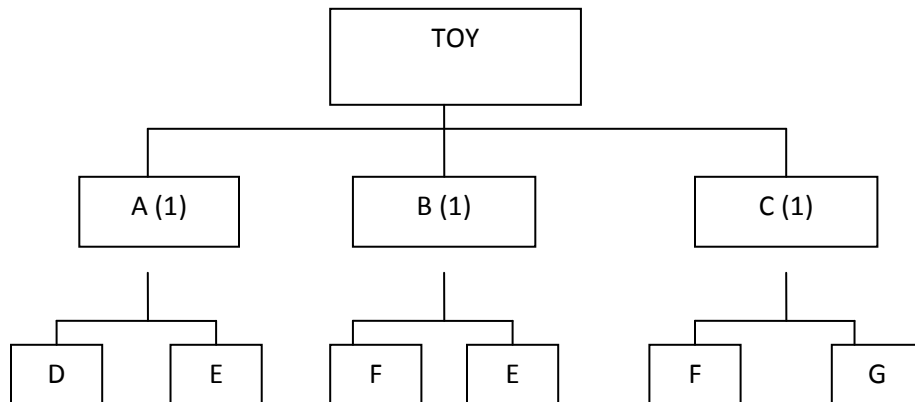


Fig. Qu. 4: Bill of Materials for a Toy

Starting Inventory on hand is 80 for A, 65 for B and 90 for C.

These components are produced in lot sizes of 200, 150 and 120 respectively. All components have a lead time of 1 week except B, E and G which have a lead time of 2 weeks.

Determine the material requirements planning schedules for the components A and C. [20]

### Question 5

- (a) Explain the 3 main elements of Operations Management that are the backbone of Growth? [5]
- (b) What is Just In Time (JIT) and how does it help minimise waste. [10]
- (c) Describe how an Enterprise Resources Planning (ERP) system enhances Supply Chain Management. [5]

### Question 6

- (a) Discuss the major steps in conducting a Strategic Capacity Plan . [15]
- (b) How would you ensure that the organisation is getting value out of the Aggregate Planning process? [5]

### Question 7

- (a) What role does the Master Production Schedule (MPS) play in an organisation? [1]
- (b) Explain the three main types of Production Plans? [3]
- (c) Define Aggregate Production Planning and discuss its main phases ? [16]

**End of Examination**